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RBW1805G01731-3G

Job Sheet 183052



5972

Part No: RBW1805G01731-3G

Job Qty: 2 ea

Part Name: Mast Vibration Absorber Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01731-3G REV 3 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/9/18	10/9/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	2 pcs	10/9/18	10/9/18	0.00	2.00	Small Fab-9		MLC
110	QC	2 pcs	10/9/18	10/9/18	0.00	0.00	QC5		SB
130	Packaging	2 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-2		DAG
140	QC21-FG	2 Ea	10/9/18	10/9/18	0.00	0.00	QC21		21

Part Op 100 - 1- Assemble as per DWG RBW1805G01731-3G
Descriptions: 130 - Identify and Stock

OCT 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
52 91590A117	External Snap Ring .375	20 Ea (10 ea)	90-Start up Operation	5118687
57 94355A227	18-8 Stainless Steel Flat-Tip Set Screws, 10-24 Thread, 1/2" Long	20 Ea (10 ea)	90-Start up Operation	5093312
107 RBW1805G01731-3G-1	Top Plate	2 Ea (1 ea)	90-Start up Operation	5049861
34 107 RBW1805G01731-3G-3	Jack Plate	2 Ea (1 ea)	90-Start up Operation	5116489
6A RBW1805G01731-3G-5	Button	16 Ea (8 ea)	90-Start up Operation	5119337
6A RBW1805G01731-3G-7	Jacking Screw	16 Ea (8 ea)	90-Start up Operation	5118942
107 RBW1805G01731-3G-9	Pull Screw	20 Ea (10 ea)	90-Start up Operation	5065338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91590A117	20	70	0
	94355A227	20	100	0
	RBW1805G01731-3G-1	2	6	0
	RBW1805G01731-3G-3	2	9	0
	RBW1805G01731-3G-5	16	0	0
	RBW1805G01731-3G-7	16	0	0
	RBW1805G01731-3G-9	20	30	0

Part Specifications

Specifications could not be found.

Plex 10/12/18 9:21 AM dart.logan.david



Container No: S119364



Part: RBW1805G01731-3G

Job No: 183052

Serial No/Batch: S119364

Revision: 3

Inspector:

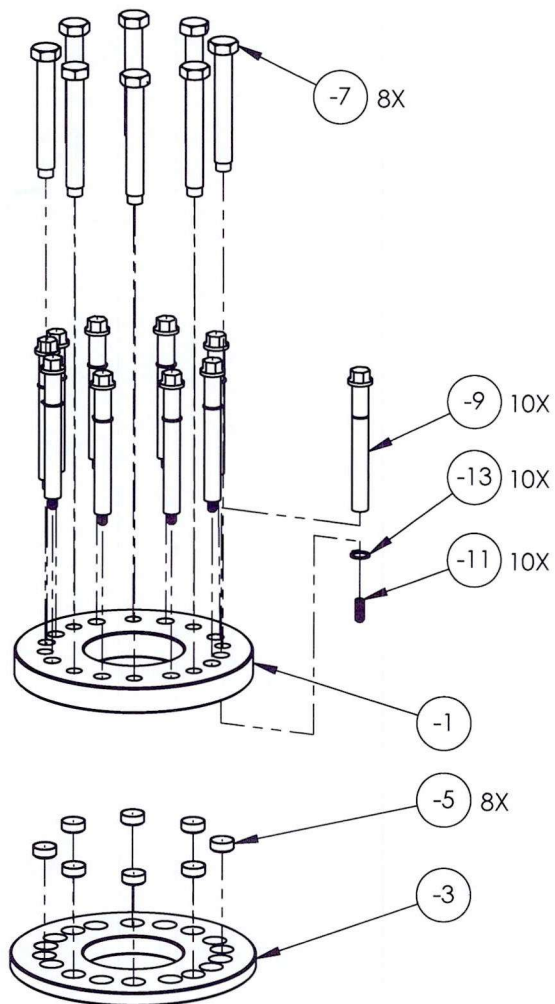
Exp Date:

Instructions:

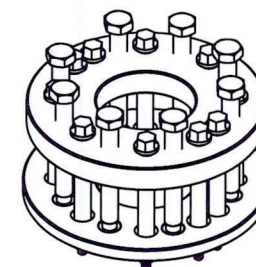
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Date: 10/18/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0288	ADDED NOTE  SHT 1, ADDED VIEW TO SHOW DIM OF ASSEMBLED -11 INTO -9. -1 CH'D DIM WAS Ø.355 THRU IS Ø.3564-.3555 THRU. -5 CH'D MATERIAL CALLOUT WAS 4140 IS 4140/4142. -9 CH'D DIM'S WAS 10-24 UNC ∇ .125 IS 10-24 UNC ∇ .25, WAS Ø.355 IS Ø.3550-.3544. -11 CH'D WAS #10-24 X 3/8 IS #10-24 UNC X 1/2.	9/2/2015	RJC	JAG
3	17-0143	-1 CH'D DIM'S WAS 10X Ø.3564/.3555 THRU IS 10X Ø.359/.357 THRU ALL, WAS 1.800 IS 2X 1.800, WAS 1.355 IS 2X 1.355, WAS .875 IS 2X .875, WAS .282 IS 2X .282, WAS .282 IS 2X .282, WAS .875 IS 2X .875, WAS 1.355 IS 2X 1.355, WAS 1.800 IS 2X 1.800, WAS 1.908 IS 2X 1.908, WAS 1.719 IS 2X 1.719, WAS 1.373 IS 2X 1.373, WAS .695 IS 2X .695, WAS .695 IS 2X .695, WAS S1.373 IS 2X 1.373, WAS 1.719 IS 2X 1.719, WAS 1.908 IS 2X 1.908, CH'D ENGRAVE NOTE WAS ENGRAVE P/N: "RBW1805G03351-3G" IS ENGRAVE P/N: -3 CH'D DIMS WAS 8X Ø.192 THRU ALL, WAS Ø.300 ∇ .210 IS 8X Ø.192 THRU ALL, WAS Ø.5007/.5000 ∇ .210 (P.F.-5), WAS 1.800 IS 2X 1.800, WAS 1.355 IS 2X 1.355, WAS .875 IS 2X .875, WAS .282 IS 2X .282, WAS .282 IS 2X .282, WAS .875 IS 2X .875, WAS 1.355 IS 2X 1.355, WAS 1.800 IS 2X 1.800, WAS 1.908 IS 2X 1.908, WAS 1.719 IS 2X 1.719, WAS 1.373 IS 2X 1.373, WAS .695 IS 2X .695, WAS .695 IS 2X .695, WAS 1.373 IS 2X 1.373, WAS 1.719 IS 2X 1.719, WAS 1.908 IS 2X 1.908, CH'D ENGRAVE NOTE WAS ENGRAVE P/N: "RBE1805G03031-3G" IS ENGRAVE P/N. -5 CH'D DIMS WAS Ø.500 IS Ø.5016/.5012 (P.F.-3), WAS R1.00 IS SR1.00. ADDED DIM .03 X 45°. -7 DELETED DIMS 2.75, .200. ADDED DIM'S 2.76, .213, SR 1.00. -9 CH'D DIM WAS .375 IS 3X .375/.362, WAS Ø.3550/.3544 IS .355/.353, WAS (.750) IS .75.	6/19/2017	RJC	JAG



NOTE:

1. REF. AUGUSTA T/N: 3G1805G01731.
2. ALSO PART OF KIT RBW1805G01431-3G,
REF. AUGUSTA T/N: 3G1805G01431.

△3 USE PERMANENT LOCTITE.

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	RBW1805G01731-3G		3
									MATL		
			-1	1	TOP PLATE	S.S.		2	HEAT TREAT	UNLESS OTHERWISE SPECIFIED	
			-3	1	JACK PLATE	S.S.		3	FINISH	DIMENSIONS ARE IN INCHES	
			-5	8	BUTTON	4140/4142		4	SPEC	XXX ± .005 FRACTIONS ± 1/8	
			-7	8	JACKING SCREW	S.S.	3/8-24 X 3 (MCMASTER-CARR #93190A373) MODIFIED	5	DRAWN BY: SMITH	XX ± .01 ANGLES ± 5°	
			-9	10	PULL SCREW	S.S.		6	CHECKED: DD 06/22/2017	X ± .1 SURFACES = 125	✓
		B/O	-11	10	SET SCREW	S.S.	10-24 UNC X 1/2 (MCMASTER-CARR #94355A227)	1	OPPS APPR: AA 06/26/2017	1. BREAK ALL SHARP EDGES 015 x 45° OR .015R	
		B/O	-13	10	RETAINING RING	S.S.	Ø3/8 (MCMASTER-CARR #91590A117)	1	QA APPR: JL 06/28/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
									APPROVED: JAG 07/03/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
									SCALE 1:4	USED ON MODEL	
									DATE 4/25/2013	AW139	
										SHEET 1 OF 6	